

1. Identification

Product Identifier: **Moisture Sealing Epoxy Primer - A**
 Use: Epoxy Resin. For Industrial/Professional use only.
 Manufacturer: Polytek Development Corp.
 275 Bridgepoint Way
 South St. Paul, MN 55075
 Phone Number: 610-559-8620 (8am to 6:30pm EST)
 Emergency Phone: CHEMTREC 800-424-9300 or
 +1 703-527-3887
 E-mail: sds@polytek.com

2. Hazards Identification

GHS Classification:

Skin Irritation – Category 2
 Eye Irritation – Category 2A
 Skin Sensitizer Category 1
 Hazardous to the Aquatic Environment – Acute Hazard Category 3
 Hazardous to the Aquatic Environment – Chronic Hazard Category 2

Label Elements: Warning



Hazard Phrases

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H402 Harmful to aquatic life.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary Phrases

P261 Avoid breathing mist, vapor, or spray.
 P264 Wash hands thoroughly after handling.
 P272 Contaminated work clothing should not be allowed out of the work area.
 P273 Avoid release to the environment.
 P280 Wear protective gloves, protective clothing, eye protection, and face protection.
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333 + P313 If skin irritation or rash occurs: Get medical advice or attention.
 P337+P313 If eye irritation occurs: Get medical help.
 P362+P364 Take off contaminated clothing and wash before reuse.
 P391 Store locked up.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: Read and understand the hazard information on curative before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Diglycidyl ether of bisphenol A	25068-38-6	80-90
Trade Secret Ingredients	Proprietary	10-20
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation persists.
Skin Contact: Remove contaminated clothing. Wash contact area

thoroughly with soap and water. Get medical attention if irritation persists.

Inhalation: Remove person to fresh air. Get medical attention if symptoms persist.

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Get medical attention.

Most Important Symptoms/Effects: Causes serious eye irritation. May cause an allergic skin reaction.

Indication of Immediate Medical Attention/Special Treatment: If product gets in eyes, immediately flush with water.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

Specific Hazards: Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes and other toxic organic compounds.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency

Procedures: Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment. Dispose of in accordance with applicable local and federal environmental laws and regulations.

7. Handling and Storage

Safe Handling: Use with adequate ventilation. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Do not eat, drink, or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: None established.

Ventilation: Use with adequate general or local exhaust ventilation to minimize exposure levels.

Respiratory Protection: If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form, and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety glasses/goggles.

Other Protective Measures: Prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

9. Physical and Chemical Properties

Appearance: Liquid, clear

Odor: Epoxy

Odor Threshold: No data available

pH: No data available

Melting Point: No data available

Boiling Point: No data available

Flash Point: >205°F

Evap. Rate: No data available
Upper/Lower Flammability Limits: No data available
Vapor Pressure: No data available
Vapor Density: No data available
Relative Density: 1.16 @ 20°C
Solubility: No data available
Partition Coefficient: n-octanol/Water: No data available
Auto-Ignition Temp: No data available
Decomposition Temp: No data available
Viscosity: 11,000-14,000 cps

10. Stability and Reactivity

Reactivity: Not normally reactive.
Chemical Stability: Stable under recommended conditions. After prolonged storage, may crystallize.
Possibility of Hazardous Reactions: Masses of ≥ 1 lb. (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.
Conditions to Avoid: Avoid excessive heat.
Incompatible Materials: Avoid contact with strong oxidizing agents, acids, alkalis, amines, mercaptans.
Hazardous Decomposition Products: Uncontrolled exothermic reaction of epoxy resin releases carbon monoxide, carbon dioxide, phenolics, and aldehydes.

11. Toxicological Information

Eye Contact: Causes serious eye irritation.
Skin Contact: Causes skin irritation. May cause an allergic skin reaction.
Inhalation: Vapors from heated product may cause respiratory irritation.
Ingestion: No data available.
Chronic Health Effects: May cause an allergic skin reaction.
Acute Toxicity Values: Not acutely hazardous.
Respiratory Sensitization: Components are not respiratory sensitizers.
Skin Sensitization: Components are classified as skin sensitizers.
Germ Cell Mutagenicity: Components are not mutagens.
Carcinogenicity: Components are not carcinogens.
Reproductive Toxicity: Components are not reproductive toxins.
Specific Target Organ Toxicity: Not classified based on available data.

12. Ecological Information

Ecotoxicity: Toxic to aquatic life with long lasting effects. Do not release into waterways.
Persistence and Degradability: Not readily biodegradable.
Bioaccumulative Potential: Low potential to bioaccumulate in aquatic organisms.
Mobility in Soil: No data available.

13. Disposal Considerations

Do not dump to ground, sewers, or watercourses. Dispose according to local, state, and federal regulations.
For U.S.: Upon disposal, this product is not a RCRA hazardous waste (per 40 CFR 261).

14. Transport Information

DOT: Non-bulk packages (<882lb or <119gal) are not regulated for transport.
Bulk packages: UN3082, Environmentally hazardous substance, liquid, n.o.s (epoxy resin), 9, III.
IATA/IMDG: UN3082, Environmentally hazardous substance, liquid, n.o.s (epoxy resin), 9, III, MARINE POLLUTANT.
Emergency Shipping Information: Call CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:
CERCLA 103 Reportable Quantity: This product is not subject to reporting under CERCLA. Some states have more stringent reporting requirements.
SARA TITLE III
Section 311/312: Acute Health
Section 313 Toxic Chemicals: This product contains no chemicals subject to SARA Title III Section 313 Reporting requirements.
Section 302 Extremely Hazardous Substances (TPQ): None
EPA Toxic Substances Control Act (TSCA) Status: All components in this product are listed on TSCA.

STATE REGULATIONS:

California Proposition 65: WARNING: This product can expose you to chemicals including Oxirane, 2-chloromethyl which is known to the State of California to cause cancer and/or reproductive harm.
www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.
Recommended Uses and Restrictions: Intended for Industrial/Professional use only.
SDS Revision Notes: GHS Format: November 29, 2021
Disclaimer: The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.

1. Identification

Product Identifier: **Moisture Sealing Epoxy Primer - B**
 Use: Epoxy Curing Agent. For Industrial/Professional use only.
 Manufacturer: Polytek Development Corp.
 275 Bridgepoint Way
 South St. Paul, MN 55075
 Phone Number: 877-556-0559
 Emergency Phone: CHEMTREC 800-424-9300 or
 +1 (703) 527-3887
 E-mail: sds@polytek.com

2. Hazards Identification

GHS Classification:

Skin Corrosion – Category 1B
 Serious Eye Damage – Category 1
 Skin Sensitization – Category 1
 Reproductive Toxin – Category 2

Label Elements: Danger



Hazard Phrases:

H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H361 Suspected of damaging fertility or the unborn child.

Precautionary Phrases:

P203 Obtain, read and follow all safety instructions before use.
 P260 Do not breathe mists.
 P264 Wash thoroughly after handling.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves, protective clothing, eye protection, and face protection.
 P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P302+P352 IF ON SKIN: Wash with plenty of water.
 P302+P361+P354 IF ON SKIN: Take off immediately all contaminated clothing. Immediately rinse with water for several minutes.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305+P354+P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P316 Get emergency medical help immediately.
 P317 Get medical help.
 P318 IF exposed or concerned, get medical advice.
 P333+P317 If skin irritation or rash occurs: Get medical help.
 P362+P364 Take off contaminated clothing and wash before reuse.
 P363 Wash contaminated clothing before reuse.
 P405 Store locked up.
 P501 Dispose of contents and container in accordance with local, regional, and national regulations.

Supplemental Information: This is one part of a two-part system. Read and understand the hazard information on resin before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Polyamide	Proprietary	90-100
Exact concentrations are withheld as trade secret. Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentrations limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Remove contact lenses if present and easy to do. Get medical attention immediately.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention immediately. Launder clothing before re-use. Discard items that cannot be decontaminated.

Inhalation: If inhaled, remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get medical attention if symptoms develop or persists.

Ingestion: Rinse mouth. Do not induce vomiting. Get medical attention immediately.

Most Important Symptoms/Effects: Causes severe skin burns and eye damage.

Indication of Immediate Medical Attention/Special Treatment: Get immediate emergency medical help if on skin, in eyes, or ingested.

5. Fire-Fighting Measures

Extinguishing Media: Use foam, carbon dioxide, water fog or dry chemical.

Specific Hazards: Not classified as flammable or combustible.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors. Ventilate area.

Methods and Materials for Containment and Cleanup: Do not discharge material into waterways. Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid release to the environment.

7. Handling and Storage

Safe Handling: Obtain, read, and follow instructions before use. Avoid contact with eyes, skin, and clothing. Do not breathe fumes, vapors, or mists. When using, do not eat, drink, or smoke. Use outdoors or with properly positioned local exhaust ventilation to prevent exposure. Wash thoroughly after handling. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures between 40°F and 95°F. Store in original, unopened containers away from incompatible materials, open flames, and high temperatures.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: None established.

Ventilation: Use with properly positioned local exhaust ventilation to prevent exposure and maintain air levels below the occupational exposure limits.

Respiratory Protection: If ventilation is not adequate, use a NIOSH-approved respirator with organic vapor cartridges or supplied air.

Respirator selection and use should be based on contaminant type, form, and concentration. For higher exposures or in an emergency, use a supplied-air respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety goggles or face shield.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

9. Physical and Chemical Properties

Appearance: Liquid, light yellow

Odor: Characteristic

Odor Threshold: No data available

pH: 11

Melting Point/Freezing Point: No data available

Boiling Point: >392°F (>200°C)

Flash Point: >212°F (>100°C)

Evap. Rate: No data available

Flamm. Limits: No data available

Vapor Pressure: 0.08 mm Hg

Vapor Density: No data available

Relative Density: 1.03

Solubility: Insoluble in water

Partition Coefficient: n-octanol/Water: No data available

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: 1,000 cps @ 20°C

10. Stability and Reactivity

Reactivity: Not normally reactive.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: No data available.

Conditions to Avoid: None known.

Incompatible Materials: Avoid amines, bases, reducing agents, and reactive metals.

Hazardous Decomposition Products: Carbon monoxide and carbon dioxide.

11. Toxicological Information

Eye Contact: Causes serious eye damage.

Skin Contact: Causes severe skin burns. May cause an allergic skin reaction.

Inhalation: May cause mild respiratory irritation.

Ingestion: No data available.

Chronic Health Effects: May cause an allergic skin reaction.

Acute Toxicity Values: Not acutely hazardous.

Respiratory Sensitization: This product is not considered a respiratory sensitizer.

Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Components are not classified as mutagens.

Carcinogenicity: Components are not classified as carcinogens.

Reproductive Toxicity: Suspected of damaging fertility or the unborn child.

Specific Target Organ Toxicity: No data available.

12. Ecological Information

Ecotoxicity: No data available. Avoid release to the environment.

Persistence and Degradability: No data available.

Bioaccumulative Potential: No data available.

Mobility in Soil: No data available.

13. Disposal Considerations

Do not discharge into waterways. Dispose according to local, state, and federal regulations.

14. Transport Information

DOT: UN1760, Corrosive liquid, n.o.s. (benzene-1,3-dimethaneamine (MXDA), triethylenetetramine), 8, II.

IATA/IMDG: UN1760, Corrosive liquid, n.o.s. (benzene-1,3-dimethaneamine (MXDA), triethylenetetramine), 8, II, MARINE POLLUTANT.

Emergency Shipping Information: Call CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:

CERCLA 103 Reportable Quantity: Components are not subject to CERCLA reporting requirements. Some states have more stringent reporting requirements.

SARA TITLE III Section 311/312: Acute/Chronic Health Hazard

Section 313 Toxic Chemicals: This product does not contain chemicals subject to SARA Title III Section 313 Reporting requirements.

Section 302 Extremely Hazardous Substances (TPQ): None
EPA Toxic Substances Control Act (TSCA) Status: All of the components of this product are listed on TSCA.

STATE REGULATIONS:

California Proposition 65: WARNING: This product can expose you to chemicals including Phenol, 4,4'-(1-methylethyldiene)bis-, which is known to the State of California to cause cancer and/or reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial use only.

SDS Revision Notes: GHS Format: December 19, 2021

Disclaimer: The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.