

1. Identification

Product Identifier: **PolyPoxy® 7136-2 Epoxy Casting Hardener**
 Product Code(s): BC71362H
 Use: Epoxy Curing Agent. For Industrial/Professional use only.
 Manufacturer: Polytek Development Corp.
 55 Hilton Street, Easton, PA 18042
 Phone Number: 610-559-8620 (8 a.m. to 6:30 p.m. EST)
 Emergency Phone: CHEMTREC 800-424-9300 or +1 (703) 527-3887
 E-mail: sds@polytek.com

2. Hazards Identification

GHS Classification:

Acute Toxicity – Oral Category 4
 Acute Toxicity – Dermal Category 4
 Skin Corrosion – Category 1A
 Eye Damage – Category 1
 Skin Sensitization – Category 1
 Specific Target Organ Toxicity Repeat Exposure – Category 2
 Hazardous to the Aquatic Environmental – Chronic Hazard Category 1

Label Elements: Danger



Hazard Phrases:

H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H410 Very toxic to aquatic life with long lasting effects.

Precautionary Phrases:

P260 Do not breathe dusts or mists.
 P261 Avoid breathing vapors.
 P264 Wash thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves.
 P301+P317 IF SWALLOWED: Get medical help.
 P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P302+P352 IF ON SKIN: Wash with plenty of water.
 P302+P361+P354 IF ON SKIN: Take off immediately all contaminated clothing. Immediately rinse with water for several minutes.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305+P354+P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P316 Get emergency medical help immediately.
 P317 Get medical help.
 P319 Get medical help if you feel unwell.
 P330 Rinse mouth.
 P333+P317 If skin irritation or rash occurs: Get medical help.
 P362+P364 Take off contaminated clothing and wash before reuse.
 P363 Wash contaminated clothing before reuse.

P391 Collect spillage.
 P405 Store locked up.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: This is one part of a two-part system. Read and understand the hazard information on part A before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Benzenediamine,ar,ar-diethyl-ar-methyl-	68479-98-1	30-40
1H-Imidazole, 1-methyl-	616-47-7	0-5
Triethylenetetramine	112-24-3	1-20
4,4'-methylenebis(cyclohexylamine)	1761-71-3	30-40
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentrations limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Remove contact lenses if present and easy to do. Get medical attention if irritation develops or persists.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation or symptoms of exposure develop. Launder clothing before re-use. Discard items that cannot be decontaminated.

Inhalation: If inhaled, remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get medical attention if symptoms develop or persist.

Ingestion: Rinse mouth. Do not induce vomiting. Get medical attention if you feel unwell.

Most Important Symptoms/Effects: Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of damaging fertility or the unborn child.

Indication of Immediate Medical Attention/Special Treatment:

Provide general supportive measures and treat symptomatically. Keep victim under observation as symptoms may be delayed.

5. Fire-Fighting Measures

Extinguishing Media: Use alcohol-resistant foam, carbon dioxide, water fog or dry chemical.

Specific Hazards: Not classified as flammable or combustible.

Special Protective Equipment & Precautions for Fire-Fighters:

Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency

Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors. Ventilate area.

Methods and Materials for Containment and Cleanup: Do not discharge material into waterways. Cover with an inert absorbent material and collect into an appropriate container for disposal.

7. Handling and Storage

Safe Handling: Avoid contact with eyes, skin and clothing. When using, do not eat, drink, or smoke. Use with properly positioned local exhaust ventilation to prevent exposure. Wash thoroughly after handling. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures between 40°F and 95°F. Store in original, unopened containers away from incompatible materials, open flames, and high temperatures.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: No OSHA or ACGIH exposure limits apply.

Ventilation: Use with properly positioned local exhaust ventilation to prevent exposure and maintain air levels below the occupational exposure limits.

Respiratory Protection: If ventilation is not adequate, use an approved respirator with organic vapor cartridges or supplied air. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety goggles or face shield.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

9. Physical and Chemical Properties

Appearance: Liquid, amber

Odor: Amine

Odor Threshold: No data available

pH: No data available

Melting Point/Freezing Point: No data available

Boiling Point: No data available

Flash Point: >199.9°F

Evap. Rate: No data available

Flamm. Limits: No data available

Vapor Pressure: No data available

Vapor Density: No data available

Relative Density: No data available

Solubility: Insoluble in water

Partition Coefficient: n-octanol/Water: No data available

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: 60-80 cps

10. Stability and Reactivity

Reactivity: Not normally reactive.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: No data available.

Conditions to Avoid: Keep away from open flames, hot surfaces, sources of ignition.

Incompatible Materials: Avoid strong acids, strong oxidizing agents, carbon dioxide, isocyanates, chloroformates, acid chlorides, and acid anhydrides.

Hazardous Decomposition Products: Carbon monoxide, carbon dioxide, nitrogen oxides, ammonia, nitrosamine.

11. Toxicological Information

Eye Contact: Causes severe eye damage.

Skin Contact: Causes skin burns and irritation.

Inhalation: May cause respiratory irritation.

Ingestion: Harmful if swallowed.

Chronic Health Effects: May cause damage to organs through prolonged or repeated exposure.

Acute Toxicity Values: For Benzenediamine,ar,ar-diethyl-ar-methyl- (CAS 68479-98-1):

Oral LD₅₀ Rat: 738 mg/kg

Dermal LD₅₀ Rabbit: >2,000 mg/kg

For 1H-Imidazole, 1-methyl- (CAS 616-47-7):

Oral LD₅₀ Rat: 1,300 mg/kg

Dermal LD₅₀ Rabbit: 400-640 mg/kg

For Triethylenetetramine (CAS 112-24-3):

Oral LD₅₀ Rat: 2,500 mg/kg

Dermal LD₅₀ Rabbit: 550 mg/kg

For 4,4'-methylenebis(cyclohexylamine) (CAS 1761-71-3):

Oral LD₅₀ Rat: >1,200 mg/kg

Dermal LD₅₀ Rabbit: >2,000 mg/kg

Respiratory Sensitization: This product is not considered a respiratory sensitizer.

Skin Sensitization: This product is classified as a skin sensitizer.

Germ Cell Mutagenicity: This product is not considered a mutagen.

Carcinogenicity: Product has not been tested for carcinogenicity. No ingredients are designated as carcinogens by NTP, IARC, or OSHA.

Reproductive Toxicity: This product is not classified as a reproductive toxin.

Specific Target Organ Toxicity: May cause damage to organs through prolonged or repeated exposure.

12. Ecological Information

Ecotoxicity: Harmful to aquatic life.

Persistence and Degradability: No data available.

Bioaccumulative Potential: No data available.

Mobility in Soil: No data available.

13. Disposal Considerations

Do not discharge into waterways. Dispose according to local, state and federal regulations.

14. Transport Information

U.S. DOT: UN1760, Corrosive, liquid, n.o.s (triethylenetetramine, 4,4'-Methylenebis(cyclohexylamine), 1H-Imidazole, 1-Methyl-), 8, II, MARINE POLLUTANT

IMDG: UN1760, Corrosive, liquid, n.o.s (triethylenetetramine, 4,4'-Methylenebis(cyclohexylamine), 1H-Imidazole, 1-Methyl-), 8, II, MARINE POLLUTANT

AIR/IATA: UN1760, Corrosive, liquid, n.o.s (triethylenetetramine, 4,4'-Methylenebis(cyclohexylamine), 1H-Imidazole, 1-Methyl-), 8, II, MARINE POLLUTANT

Emergency Shipping Information: Call CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:

CERCLA 103 Reportable Quantity: There are no reportable quantities for this product. Some states have more stringent reporting requirements.

SARA TITLE III Section 311/312: Acute and Chronic Health Hazard
Section 313 Toxic Chemicals: This product does not contain chemicals subject to SARA Title III Section 313 Reporting requirements.

Section 302 Extremely Hazardous Substances (TPQ): None

EPA Toxic Substances Control Act (TSCA) Status: All of the components of this product are listed on TSCA.

STATE REGULATIONS:

California Proposition 65: This product does not contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial use only.

SDS Revision Notes: GHS Format, November 15, 2019

Disclaimer: The information contained herein is considered accurate; however, Polytek® makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.