

## **Polytek® Silicone Accessories**

### **Silicone Rubber Accessories**

COLOR DYES		ACCESSORIES FOR PLATSIL® GELS	
Silicone Color Pigments	Pigments for coloring Polytek <sup>®</sup> PlatSil <sup>®</sup> and TinSil <sup>®</sup> silicone rubbers. Available in: fleshtone, red, blue, green, yellow, black and white. Add up to 0.5% of the total mixed weight of the silicone mix.	Deadener/Softener	Add Smith's Theatrical Pros soften, or "deaden" PlatSil Hardener" Technical Bullet
THICKENERS		Deadener/Soltener	
PlatThix Liquid Thickener	Add PlatThix liquid thickener to thicken PlatSil <sup>®</sup> silicone rubbers for brush-on application. Add up to 5% PlatThix of the total mixed weight of the PlatSil <sup>®</sup> mix. Experiment to determine the best amount to add for your application.	Hardener	Add PlatSil <sup>®</sup> Part H Harden increases working and den <i>Hardener" Technical Bullet</i>
TinThix Liquid Thickener	Add TinThix liquid thickener to thicken TinSil <sup>®</sup> or PlatSil <sup>®</sup> silicone rubbers for brush-on application. Tin- Thix is more potent in PlatSil <sup>®</sup> rubbers than PlatThix. Add up to 5% TinThix of the total mixed weight of the silicone mix. Experiment to determine the best amount to add for your application.		
Fumed Silica	A fine powder that can be added to liquid silicone rubbers to thicken them for brush-on applications.	Color Pigments	Use Silicone Color Pigmen Available in fleshtone, red,
ACCELERATOR	S & RETARDERS		Available in heshione, red,
PlatSil <sup>®</sup> 71/73 Part X Accel- erator	PlatSil <sup>®</sup> 71/73 Part X Accelerator accelerates the pour times and demold times of PlatSil <sup>®</sup> silicone products. Add up to 3% Part X to the total mixed weight of the PlatSil <sup>®</sup> mix.	Thickener	Add PlatThix liquid thicken gel. Add up to 5% PlatThix
	<b>EXAMPLE:</b> The addition of 1% Part X to the total mixed weight decreases the pour time to $\sim \frac{1}{3}$ the normal pour time. The addition of 2% decreases the normal pour time to $\sim \frac{1}{4}$ . The addition of 3% decreases the normal pour time to $\sim \frac{1}{6}$ . The demold time will also be reduced. Experiment to determine the best amount to add for your application.		
TinSil <sup>®</sup> FastCat Accelerator	Use TinSil <sup>®</sup> FastCat to accelerate the cure and shorten the demold time of TinSil <sup>®</sup> silicone products. FastCat can be added in a range of 1% to 4% of Part B by weight.	Retarder	Add PlatSil <sup>®</sup> 71/73 Part R F Add up to 4% Part R to the
	<b>EXAMPLE:</b> When using TinSil <sup>®</sup> 80-30, adding 2% FastCat will result in a ~15-minute pour time and ~4-hour demold time. Adding 3% FastCat will result in a ~10-minute pour time and ~3-hour demold time. Adding 4% FastCat will result in a ~5-minute pour time and ~2-hour demold time. Experiment to determine the best amount to add for your application.		
PlatSil <sup>®</sup> 71/73 Part R Retarder	PlatSil <sup>®</sup> 71/73 Part R Retarder slows the pour times and demold times of PlatSil <sup>®</sup> silicone products. Add up to 4% Part R to the total mixed weight of the PlatSil <sup>®</sup> mix.	Accelerator	Add PlatSil® 71/73 Part X A
SOFTENER			Add up to 3% Part X of the
Silicone Fluid 50cSt	Add Silicone Fluid 50 cSt to TinSil <sup>®</sup> and PlatSil <sup>®</sup> products for a lower-viscosity mix and a softer rubber.		
REINFORCEMENT MATERIALS		Thinning Agent/Sof- tener	Add Silicone Fluid 50 cSt to may exude from the cured
Tietex <sup>®</sup> Fabric	A strong, conformable, reinforcing fabric often used to reinforce the top of a seam in brushed or sprayed molds or laid into the back of a poured mold to increase durability.		Prosthetic Deadener or Pla

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Polytek Development Corp. | www.polytek.com | sales@polytek.com | 610.559.8620

#### **PlatSil® Gel Accessories**

# **Reference Chart**

rosthetic Deadener or PlatSil<sup>®</sup> Deadener LV (Low-Viscosity) to Sil<sup>®</sup> Gel rubber. *Additional details can be found in the "Deadener & letin.* 

lener to increase the Shore hardness of any PlatSil<sup>®</sup> Gel. It also lemold time. *Additional details can be found in the "Deadener & lletin.* 

ents to create custom colors in silicone rubber. d, blue, green, yellow, black and white.

ener to PlatSil<sup>®</sup> Gels to thicken the mix to a light-bodied, non-sag nix to the total mixed weight of the PlatSil<sup>®</sup> Gel.

Retarder to slow the cure of PlatSil<sup>®</sup> products. he total mixed weight of the PlatSil<sup>®</sup> Gel.

Accelerator to accelerate the cure of PlatSil® products. he total mixed weight of the PlatSil® Gel."

t to the mixed rubber to thin the mix. More than 10% fluid addition ed rubber. To soften without oil leaching, use Smith's Theatrical PlatSil<sup>®</sup> Deadener LV.

#### 8620 800.858.5990